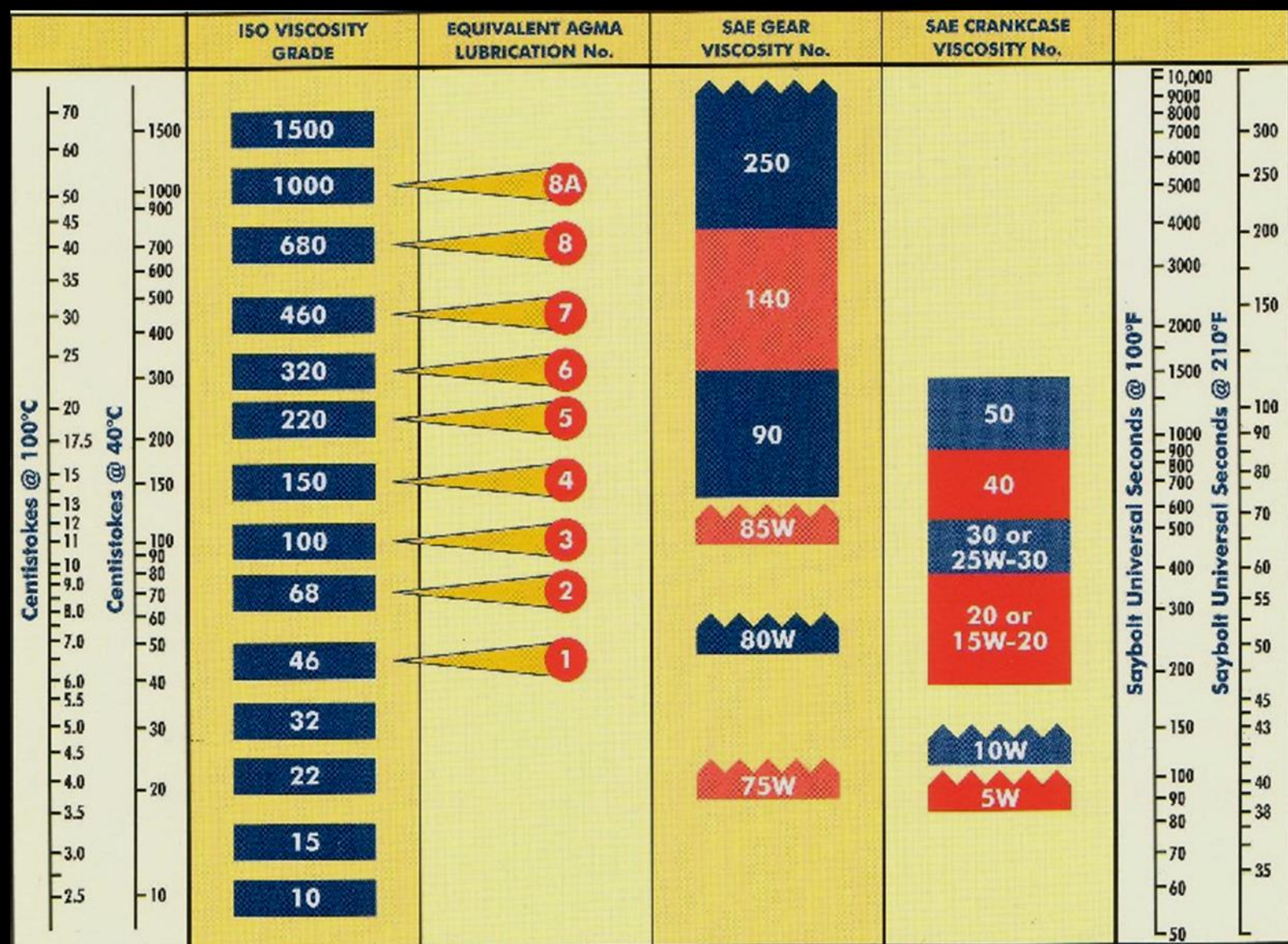


COMMON VISCOSITIES

MATERIAL	TEMPERATURE (F°)	VISCOSITY (cp)
Water	70	1
Gasoline	70	8
Sulfuric Acid	70	10
Kerosene	70	12
Phenol	70	16
Diethylene Glycol	70	30
Corn Oil	130	34
Water Glass	100	60
Water Soluble Oil	70	60
Oil SAE 10	70	110
SAE 20	70	150
SAE 40	70	260
SAE 60	70	740
SAE 70	70	1050
Asphalt	300	1000
Tomato Catsup	70	3000
Butter	70	10,000
Mayonnaise	70	40,000
Molasses	70	100,000
Confectionary Glucose	70	1,000,000
Asphalt	100	3,000,000

Use this chart to determine common viscosities at standard temperatures

Hot melt glue				319
Shortening	30,000,000		Oil-SAE 40	
Salad dressing	1, 200,000		Oil-SAE 80	
Peanut butter	250,000		(transmission grade)	240
Tomato past	250,000		Oil-SAE 30	200
Corn syrup	190,000		Soybean oil	160
Mustard	110,000		Syrup, maple	144
Petroleum jelly	70,000		Oil-SAE 20	125
Ketchup	64,000		Oil-Corn	72
Ink	50,000		Oil-SAE 10	65
Adiprene (urethane)	45,000		Linseed oil (boiled)	64-43
Syrup, dark	35,000		Oil-Core	29
Syrup, light	3200		Linseed oil (raw)	28
Oil-SAE 140	2500		Ethylene glycol	16
(transmission grade)			Crude oil	15
Oil-SAE 70	2200		Milk	3
Lacquer	1600		Turpentine	1
Oil-Castor	1100-250		Water	1
Oil-SE 60	1000		Toluol	0.6
Oil-SAE 90	1000		Xylol	0.6
(transmission grade)			Benzine	0.3
Oil-SAE 50	590		Methyl ethyl ketone	0.4
Spar varnish	540		Acetone	0.3
	420		sulphuric acid (100 percent)	0.2



VISCOSITIES AT VARIOUS TEMPERATURES ASSUME 95 VI OILS

Note: Viscosities at various temperatures are related horizontally. SAE Gear and Crankcase specifications are at 100°C only. Multigrade oil Viscosities are not representative at other temperatures.